



Edition 1.0 2010-04

TECHNICAL REPORT



Railway applications – Specification and demonstration of reliability, availability, maintainability and safety (RAMS) – Part 3: Guide to the application of IEC 62278 for rolling stock RAM

INTERNATIONAL ELECTROTECHNICAL COMMISSION



ICS 45.060

ISBN 978-2-88910-660-8

CONTENTS

		ORD	
INT		UCTION	
1	Scop	De	7
2	Term	ns and definitions	8
3	Appro	oach adopted for the guide	8
	3.1	General	8
	3.2	Entities involved in the life cycle phases of rolling stock	
4	Appli	ication of this guide	
	4.1	Object of the application	
	4.2	Application of IEC 62278	
		4.2.1 Assessment of the application of IEC 62278	9
		4.2.2 Mandatory requirements for the application of IEC 62278	
5	Spec	cifying RAM requirements	10
	5.1	Introductory remarks	10
	5.2	Preliminary RAM analysis	
		5.2.1 General	10
		5.2.2 Preliminary RAM analysis activities	11
	5.3	RAM requirements	17
		5.3.1 General	17
		5.3.2 Reliability targets	17
		5.3.3 Maintainability targets	18
		5.3.4 Availability targets	22
	5.4	Process for choosing RAM figures	25
	5.5	RAM programme	25
		5.5.1 General	25
		5.5.2 Configuration management system	26
		5.5.3 RAM programme outline	27
		5.5.4 Example of RAM analyses document template and data	28
6	RAM	l assurance during life cycle	42
	6.1	RAM programme and phases of the life cycle	42
		6.1.1 General	42
		6.1.2 Tender phase	43
		6.1.3 Design phase	44
		6.1.4 Demonstration phase	
7	RAM	I parameters to be incorporated into LCC model	50
	7.1	General	50
	7.2	Overview of LCC modelling	51
	7.3	RAM parameters for LCC	51
Anr	nex A	(informative) Examples of breakdown structure	53
Bib	liogra	iphy	66
Fia	ure 1 ·	- Example of reliability prediction analysis sheet	30
		 Example of preventive maintenance analysis sheet 	
g.			

Figure 3 -	– Example	of preventive	maintenance	sneet for a	a single	frequency	••••••	
Figure 4 -	- Example	of corrective	maintenance	analysis sł	neet			

Figure 5 – Example of items FMECA sheet	40
Figure 6 – Example of functions FMECA sheet	41
Figure 7 – RAM programme and life cycle phases	42
Figure 8 – Possible relationships between customer, main supplier, sub-supplier during some phases of life cycle for rolling stock	43
Figure 9 – Flow diagram representing activities/documentations of design phase	45
Figure A.1 – Example of physical structure using organisation chart for an Electrical Multiple Unit Coach	54
Figure A.2 – Example of functional structure using organisation chart for an Electrical Multiple Unit Coach	55
Figure A.3 – Example of structure using the tree breakdown chart for an EMU (Electrical Multiple Unit) traction vehicle	56
Figure A.4 – Example of structure using the tree breakdown chart for an EMU (Electrical Multiple Unit) coach	63
Table 1 – Possible sharing of responsibility	8
Table 2 – Example of minimum set of data of the header for a form representing a breakdown structure	14
Table 3 – Example of minimum set of data representing a breakdown structure	14
Table 4 – RAM failure categories	15
Table 5 – Significant failure specification	16
Table 6 – Major failure specification	16
Table 7 – Minor failure specification	16
Table 8 – Reliability requirements for failure categories	18
Table 9 – Qualitative requirements for maintainability	20
Table 10 – Preventive/corrective maintenance requirements	21
Table 11 – Logistic support requirements	21
Table 12 – Maintenance cost requirements	22
Table 13 – Availability requirements	24
Table 14 – Example of minimum set of data of the header for RAM analyses template	28
Table 15 – Example of minimum set of data for reliability prediction sheets	29
Table 16 – Example of minimum set of data for preventive maintenance sheets	33
Table 17 – Example of minimum set of data for corrective maintenance sheets	37
Table 18 – Example of minimum set of data for items FMECA sheets	39
Table 19 – Description of the main tasks of design phase	46

INTERNATIONAL ELECTROTECHNICAL COMMISSION

RAILWAY APPLICATIONS – SPECIFICATION AND DEMONSTRATION OF RELIABILITY, AVAILABILITY, MAINTAINABILITY AND SAFETY (RAMS) –

Part 3: Guide to the application of IEC 62278 for rolling stock RAM

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a technical report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

IEC 62278-3, which is a technical report, has been prepared by IEC technical committee 9: Electrical equipment and systems for railways.

This technical report is based on EN 50126-3.

This technical report is to be read in conjunction with IEC 62278 (2002).

The text of this technical report is based on the following documents:

Enquiry draft	Report on voting
9/1284/DTR	9/1315A/RVC

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

IEC 62278 is likely to enhance the general understanding of the issues involved in achieving RAMS characteristics within the railway field. It defines a comprehensive set of tasks for the different phases of a generic life cycle for a total rail system. Although some of the examples given in the annexes of IEC 62278 are for rolling stock, the standard is essentially aimed as a top level railway system document.

RAMS characteristics for rolling stock (i.e. its long-term operating behaviour performance), as for any other system, form an important part of its overall performance characteristics. But the consideration of RAMS, in contractual terms, between a customer / operator and a main supplier for the procurement of rolling stock has been problematic. Also, in rolling stock contracts, there is now a greater emphasis on the impact on end customers of service failures and on the economic and risk considerations of RAMS (i.e. the business perspective).

Consequently, Life Cycle Cost is being used as a measure of satisfying customer needs and providing a wider perspective of RAMS importance in terms of the business economics.

Life cycle cost approach represents a holistic, total cost of ownership philosophy for addressing economic considerations. The contribution of RAMS to the LCC (Life Cycle Cost) of rolling stock could be used to allow economic considerations to be addressed.

This application guide focuses mainly on the tasks and issues from procurement, engineering and maintenance, from the tender to the operation/maintenance phase, and is intended to help in establishing a common approach for capturing the different, time dependant, performance requirements of rolling stock from an operator/business perspective.

IEC 62278 is a standard, which treats the overall aspects of RAMS in railway applications.

This guide deals with the application of RAM part of IEC 62278 to rolling stock only, as stated in the scope and clarifies areas where IEC 62278 could be misinterpreted.

RAILWAY APPLICATIONS – SPECIFICATION AND DEMONSTRATION OF RELIABILITY, AVAILABILITY, MAINTAINABILITY AND SAFETY (RAMS) –

Part 3: Guide to the application of IEC 62278 for rolling stock RAM

1 Scope

This part of IEC 62278 provides guidance on applying the RAM requirements in IEC 62278 to rolling stock and for dealing with RAM activities during the system life cycle phases from invitation to tender to demonstration in operation only. All references to IEC 62278 concern the 2002 issue.

The guide is aimed at the customers/operators and main suppliers of rolling stock. The main purpose of the guide is to:

- enable a customer/operator of rolling stock:
 - to specify the RAM requirements addressing the type of operation in terms of the end customer needs, considering service availability and economic considerations;
 - to evaluate different tenders, in terms of RAM requirements, on a common basis with the aid of specific RAM documents;
 - to gain assurance, during design/development phase, that the rolling stock being offered is likely to satisfy the RAM contractual requirements by examining step by step detailed and specific RAM documents as an output of the RAM activities performed during the development phase;
 - to validate that the rolling stock, as delivered, satisfies the specified RAM requirements;
- to enable the main supplier of rolling stock;
 - to understand the customers/operators RAM requirements;
 - to provide substantive information/visibility in a tender to show that the product offered is likely to satisfy the RAM requirements by performing preliminary RAM analysis;
 - to provide substantive information during design/development phase to show that the product offered is likely to satisfy the RAM requirements by performing detailed RAM analysis;
 - to demonstrate that the product delivered satisfies the RAM requirements.

Regarding LCC, this application guide is restricted to providing only the key RAM parameters necessary to be incorporated into an LCC model.

This application guide excludes:

- RAM values connected to the different RAM requirements (however, it contains a simple guideline of actions for supporting the decision making process and choosing appropriate values, see 5.4);
- specific RAM documents to be produced and activities to be performed. However, it
 provides, only as an example, typical data and document templates for recording the
 output of a RAM analysis).